

# Work Order ID 55795

February 1, 2010 11:08:09 AM

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Item ID: D212-725-1-007

Accept

Revision ID:

Item Name: COLLECTIVE BELL CRANK

Setup Start

Stop

Start Date: 2/02/10 Start Qty: 5.00

Required Date: 2/03/10 Req'd Qty: 5.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D212-725-1

Rev B

101

0.00

QC

Quality Control

Memo

pull from stock & eagle return  
2 x D212-725-007 B48087  
1 x D212-725-1-901 B42967  
2 x D212-725-1-007 B42967

0.00

8 106261

102

0.00

Small Fab

Small Fab

Memo

scrap/destroy parts per NCR09-062

0.00

SAD  
10-02-03

5

103

QC21- Final Inspection - Work Order Release

0.00

QC

Quality Control

Memo

0.00

10/01/11

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W 1 E. 02.10

# Picklist Print

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Work Order ID: 55795

Parent Item: D212-725-1-007

Parent Item Name: COLLECTIVE BELL CRANK

Start Date: 2/02/10

Required Date: 2/03/10

Comments: IPP Rev:A New Issue 07-014-10 JLM

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D212-725-1-007		Manufactured	No				Each	2.0000	2.0000			
COLLECTIVE BELL CRANK												

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

48087

2

2

B 4296-782  
348087 K2

8 10/22/01

# Eagle Copters Maintenance Ltd

823 McTavish Rd, NE  
Calgary, Alberta T2E 7G9  
Canada

## PACKING SLIP

Date Shipped: November 24, 2009

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment number: SH#09-004171

Manifest number:

Ship To: Dart Aerospace Ltd.

1270 Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada

Ship Via: FED EX

Carrier Terms:

Waybill: 7930 4841 0735

Shipping Instructions:

Customer P.O. Number:

Phone: 613-632-5200

Item	Part Number	Part Description	Current Location	Qty	UOM	Serial Number	Lot Number
1	MISCELLANEOUS	Qty: 1 PN: D212-725-1-901 Bellcrank Qty: 2 PN: D212-725-1-007 Bellcrank		3	Each		

Eagle PO Number

Comments

Attn: Jean Luc Menard. Shipped as per Harvey.

\* End of Report \*

85795

>> denotes that the Packing Slip line item has already been printed.

## L Lacelle

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**From:** Susanne Sheldon [ssheldon@dartaero.com]  
**Sent:** December 2, 2009 12:13 PM  
**To:** 'Sian Willems'; 'Jean-Luc Menard'  
**Cc:** 'David Shepherd (David Shepherd)'; 'L Lacelle'  
**Subject:** RE: Collective bell crank

Qty 5 from B/N 42967 were pulled on B/N 48087 to add LPI.  
Therefore we made a total of 8.

Two are in stock & the remaining 6 were shipped to Eagle as follows:

QTY 1 01/15/2007 Ref 06-004309 OR000002769 QTY 1 09/15/2008 Ref 08-002838  
OR000006976 QTY 1 09/17/2008 Ref 08-002964 OR000007002 QTY 3 05/29/2009 Ref NCR09-062  
OR000008666

-----Original Message-----

From: L Lacelle [mailto:llacelle@dartaero.com]  
Sent: December 02, 2009 8:29 AM  
To: (swillems@dartaero.com.); 'Susanne Sheldon (Susanne Sheldon)'  
Cc: 'David Shepherd (David Shepherd)'; 'Jean-Luc Menard'  
Subject: RE: Collective bell crank

To help you out it's P/N D212-725-1-007, looks like we made 3 batches 3 x 30222, 5 x 42967, 5 x 48087 LL

-----Original Message-----

From: Jean-Luc Menard [mailto:jmenard@dartaero.com]  
Sent: December 2, 2009 8:10 AM  
To: (swillems@dartaero.com.); Susanne Sheldon (Susanne Sheldon); Linda Lacelle (Linda Lacelle)  
Cc: David Shepherd (David Shepherd)  
Subject: FW: Collective bell crank

I forgot to mention, we will have to track down how many of these are flying as David wants to do a recall on these.

JLM

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From: Jean-Luc Menard [mailto:jmenard@dartaero.com]  
Sent: December 1, 2009 9:18 AM  
To: Jason Murdoch (jmurdoch@dartaero.com); Susanne Sheldon (Susanne Sheldon); Linda Lacelle (Linda Lacelle)  
Cc: David Shepherd (David Shepherd)  
Subject: Collective bell crank

As discussed with David, here are the corrective actions to be taken:

- 1-Scrap all parts manufactured at Dart, (Qty of 4)
- 2-Re-program part by profiling to increase surface finish.
- 3-Replace QC2 with QC1 (Record every dimension for every part)
- 4-Re-format FAI sheet to measure chamfers on both sides

David,

Linda is wondering about the 20 pieces we received from eagle, do we re-work them? (Mill chamfers missing)

Jason,

Pls remit the ncr to me so I can apply the changes above.

THX

JLM

Jean-Luc Menard

Production Engineering Coordinator

1270 Aberdeen Street

Hawkesbury Ontario

Canada K6A 1K7

Tel: (613) 632-5200 Ext 227

<mailto:jmenard@dartaero.com> jmenard@dartaero.com